

Work Order ID 84041

Tuesday, May 01, 2012 1:02:59 PM

84041*Eagle*

Page 1

Item ID: D212-725-1-183F

Revision ID:

Item Name: Attachment Web

Accept

N900040100

Setup Start

NS1

Stop

NS2

Start Date: 5/1/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/4/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *12-05-01* Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D212-725-1

E

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: *E*Prog Rev: *E*

2-Deburr if necessary

*7015 063**12-5-2*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

12-5-2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item Name: Attachment Web

Stop

NS2

Start Date: 5/1/2012 Start Qty: 2.00

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Cust Item ID:

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Process Plan:

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Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

Sublot

121

Chemical Conversion Coat per QSI005 4.1

0.00

121

HandFinish

Memo

0.00

Hand Finishing

2

(20)

12/05/02

122

QC3- Inspect Part Finish

0.00

122

QC

Memo

0.00

Quality Control

2x

*4**all along or*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 1

Work Order ID: 84041

Parent Item: D212-725-1-183F

Start Date: 5/1/2012

Required Date: 5/4/2012

Parent Item Name: Attachment Web

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 10.07.21 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6S.063 7075-T6 Sheet .063		Purchased	No			100	sf	40.0000	0.18	0.3789474			

1B12-5-2

Location

Lgs Qty

Loc Code

MAT019

40

116031

40

116031

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

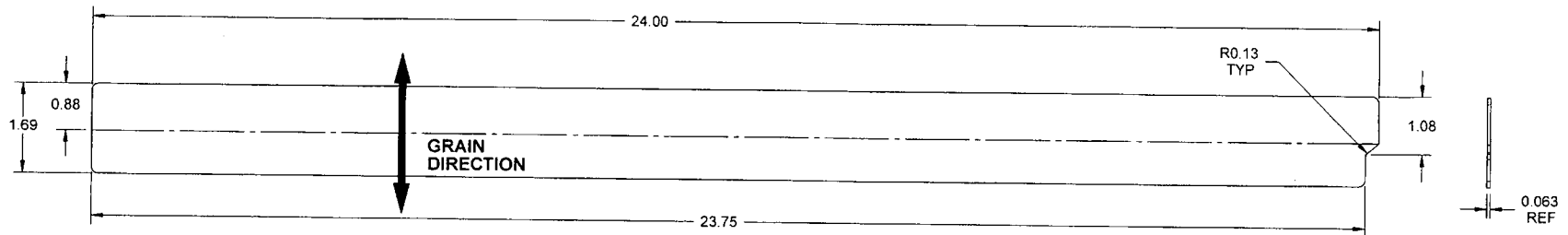
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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#84041







D212-725-1-183F FLAT PATTERN

NOTES:

- 1) MATERIAL: 7075-T6 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/12 AMS -QQ-A-250/12
OR AMS 4045
OR ASTM B209
OR 7075-T6 ALCLAD ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/13 OR AMS-QQ-250/13
OR AMS 4049
OR ASTM B209
REF DART SPEC. M7075-T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

RELEASED
2011-08-25

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4249	SHEET 5 OF 7
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
DATE	11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd

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